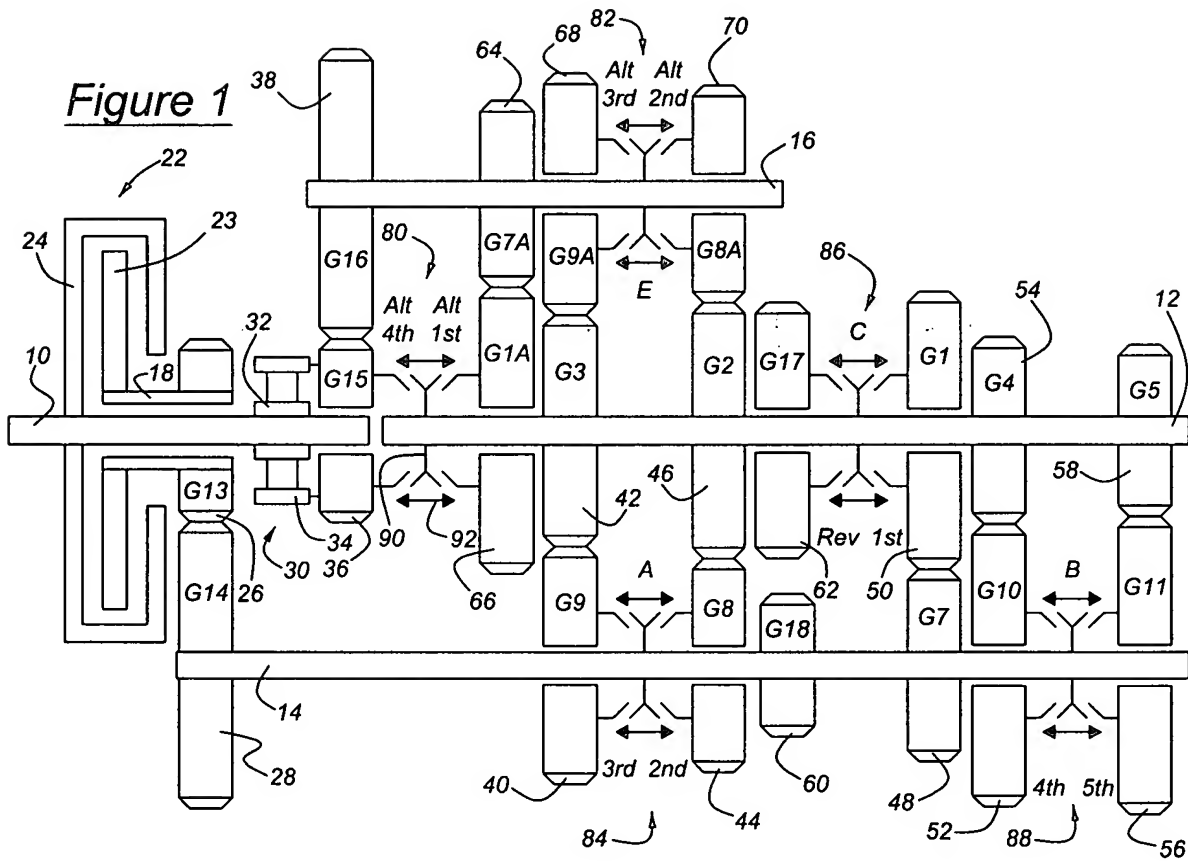


Figure 1



		Number of Teeth
50	G1	41
46	G2	41
42	G3	33
54	G4	26
58	G5	21
48	G7	19
44	G8	30
40	G9	37
52	G10	43
56	G11	45
26	G13	30
28	G14	49
36	G15	26
38	G16	43
62	G17	37
60	G18	19

Figure 2

	Torque Ratio	Step
Rev	-3.181	0.902
1st	3.525	
2nd	2.232	1.579
3rd	1.457	1.532
4th	0.988	1.475
5th	0.762	1.361

Figure 3

	Torque Ratio	Step
Alt 1st	3.569	1.013
Alt 2nd	2.260	1.013
Alt 3rd	1.475	1.013
Alt 4th	1.000	1.013

Figure 4

Figure 5

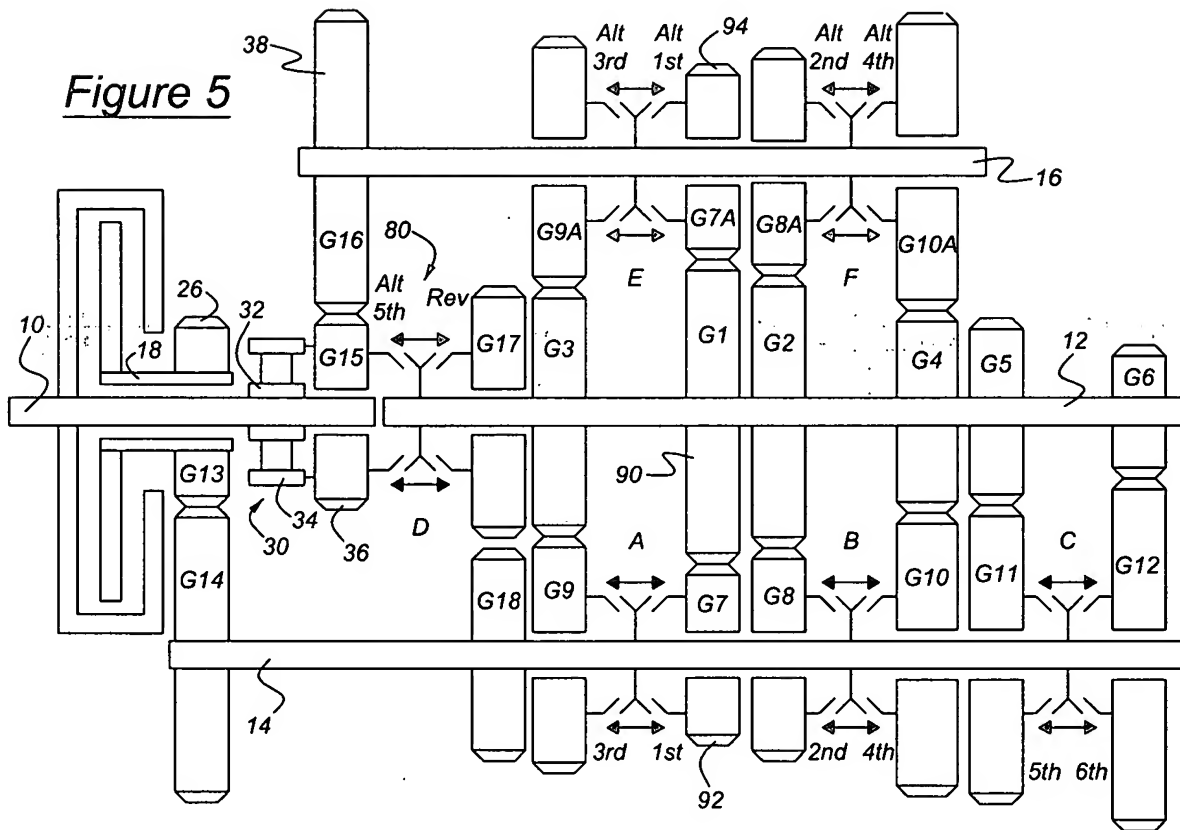


Figure 6

		Number of Teeth
90	G1	41
	G2	41
	G3	33
	G4	27
	G5	21
	G6	23
92	G7	19
	G8	30
	G9	37
	G10	43
	G11	45
	G12	62
26	G13	23
	G14	49
36	G15	21
38	G16	45
	G17	41
	G18	19

	Torque Ratio	Step
Rev	-4.597	
1st	4.597	
2nd	2.912	1.579
3rd	1.900	1.532
4th	1.338	1.420
5th	0.994	1.346
6th	0.790	1.258

Figure 7

	Torque Ratio	Step
Alt 1st	4.624	1.006
Alt 2nd	2.929	1.006
Alt 3rd	1.911	1.006
Alt 4th	1.346	1.006
Alt 5th	1.000	1.006

Figure 8

Figure 9

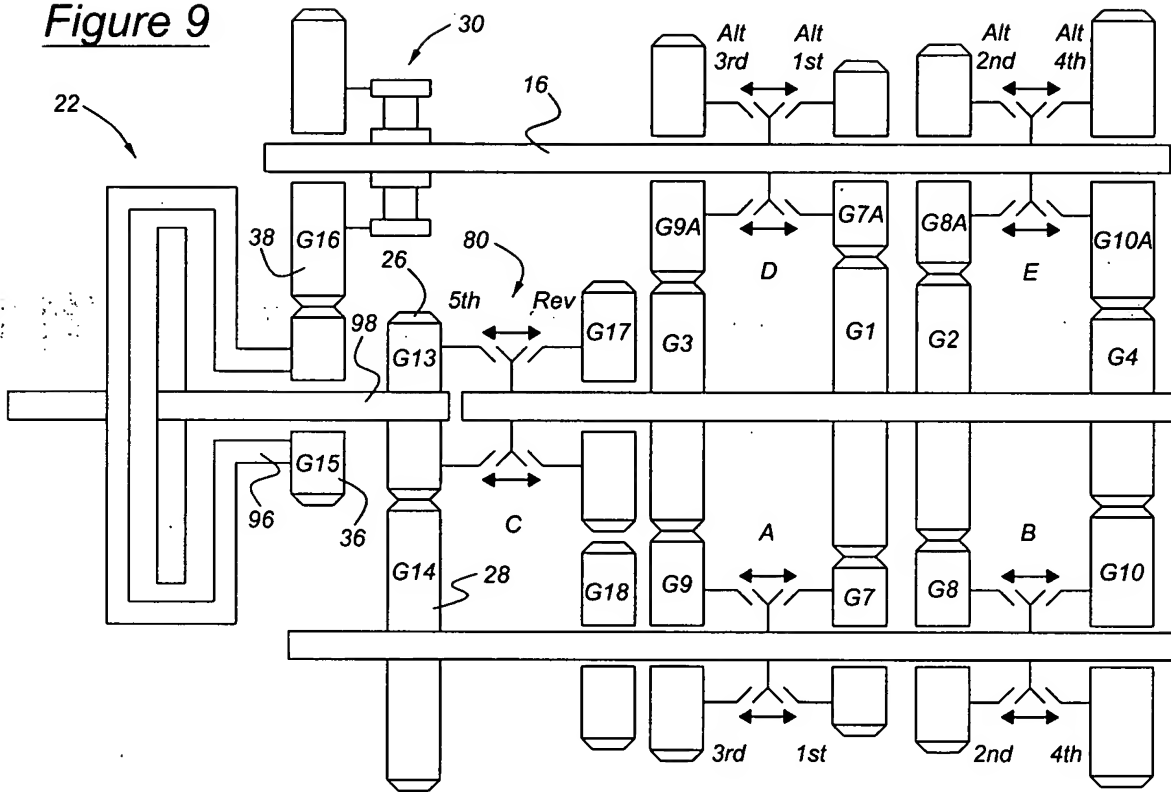


Figure 10

		Number of Teeth
	G1	41
	G2	41
	G3	33
	G4	27
	G7	19
	G8	30
	G9	37
	G10	43
36	G13	23
	G14	49
	G15	21
	G16	45
	G17	41
	G18	19

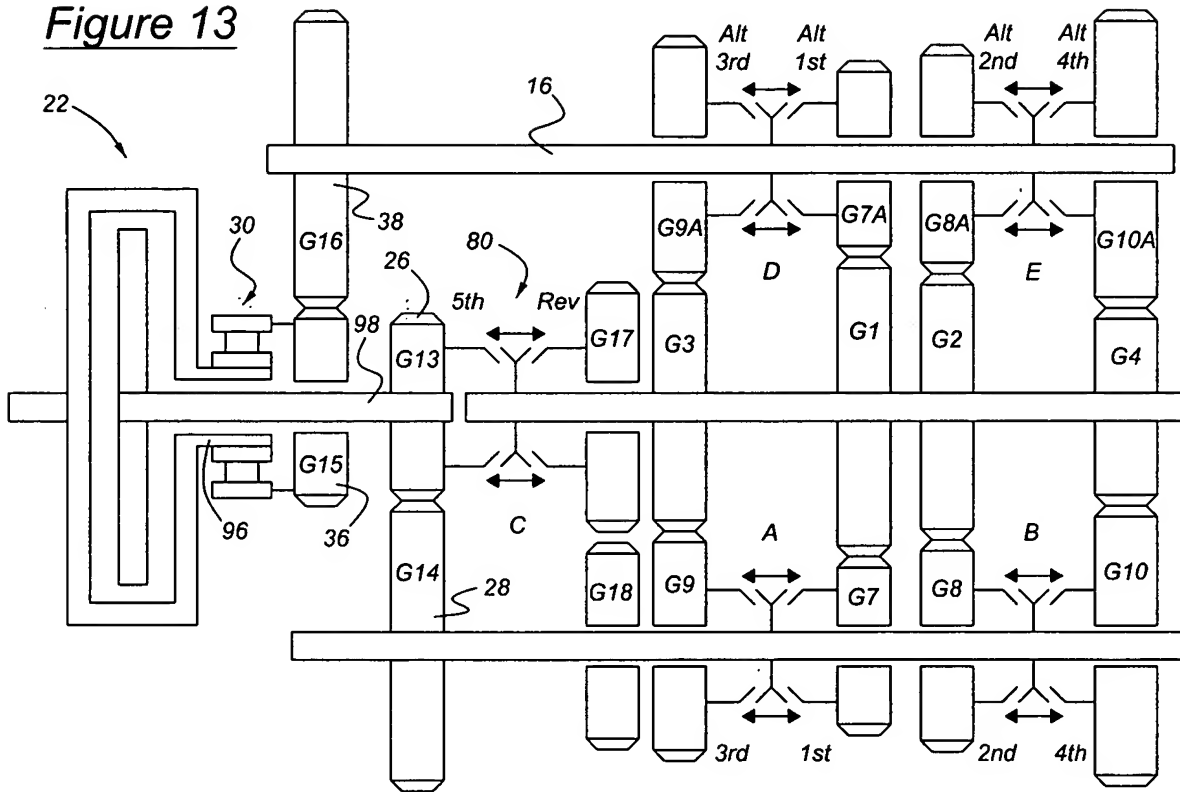
	Torque Ratio	Step
Rev	-4.597	
1st	4.597	
2nd	2.912	1.579
3rd	1.900	1.532
4th	1.338	1.420
5th	1.000	1.338

Figure 11

	Torque Ratio	Step
Alt 1st	4.624	1.006
Alt 2nd	2.929	1.006
Alt 3rd	1.911	1.006
Alt 4th	1.346	1.006

Figure 12

Figure 13



7/7